



ROUND CORNERS

NOTE:

- 1) MATERIAL : 2024-T3 SHEET (QG-A-250/4) 0.063 THICK  
(REF. SPEC M2024T3S.063)
- 2) FINISH : ACID ETCH AND ALODINE AS PER DART QSI 005 4.1  
POWDER COAT BLACK SANDTEX (REF. 4.3.5.3)  
AS PER DART QSI 005 4.3
- 3) TOLERANCE ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED  
99.05.20 KE



C	B	A	D2124		B	0.250 DIAMETER		1				
03.03.24 RF	99.05.20 RF	92.02.25 DRS			A	0.128 DIAMETER		4				
03.03.25 KE	99.05.20 KE				LTR	SIZE AND DESCRIPTION		QTY				
ROUND CORNERS RO.30 ADDED FINISH SPEC SQUARE CORNERS TSR A1218 NEW ISSUE					DRAWN	DRS	DATE	92/02/25	TITLE	BRACKET		
			APPROVED		XYZ	DATE	YY/MM/DD	COMPANY		DART AERO ACCESSORIES		
			LAST REVISED		YY/MM/DD		PROJECT		BATTERY BOX			
			BRAKE PUNCH		BRAKE DIE		MATERIAL		SCALE	TOLERANCE	SIZE	SHEET
			OXXX		OXXX		2024-T3 ALUMINUM		1:1	0.010	A	1 of 1
PEGA NUMBER		PEGA DESCRIPTION		GAUGE		THICKNESS	DRAWING NUMBER					
OXXX		PEGANAME		14 GA		0.064	DA-BRKT-920225					
ALL MEASUREMENTS IN INCHES					FINISH		DEBURRED					

D2124